





## World One ASSEMBLY MANUAL

North America: +1 800 400 0625

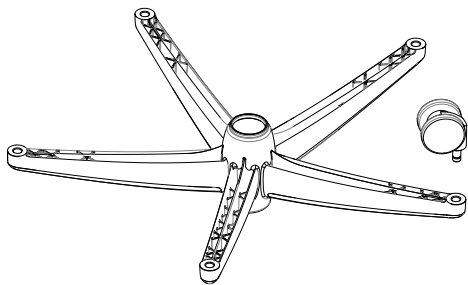
Europe: +353 (0)1 858 0910

Asia Pacific: +8522581 0570

### INSTALLATION HARDWARE

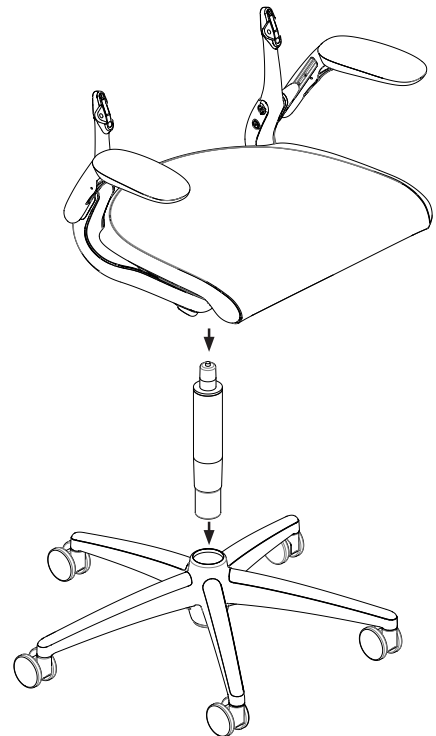
	Needed Per Mount
 Foam	2
 Pin	2

### STEP 1



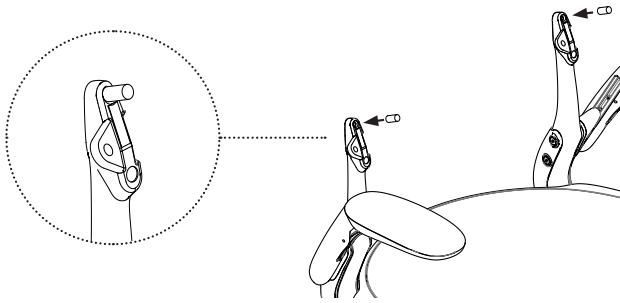
Place the 5 star base upside down and install the casters by firmly pushing the metal stem into the appropriate pocket until fully seated.

### STEP 2



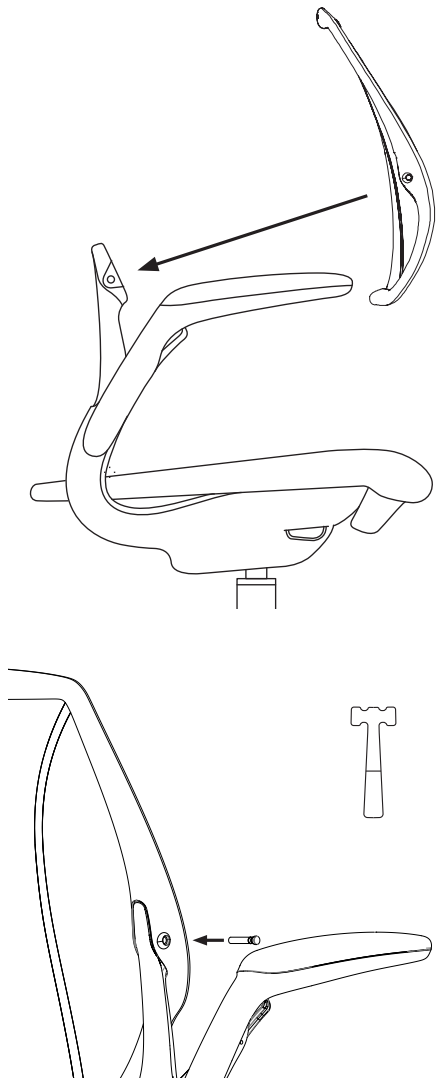
Install the gas cylinder into the 5 star base. Then install the seat assembly onto the gas cylinder.

### STEP 3



Install the hard foam parts on both sides of the seat frame.

### STEP 4

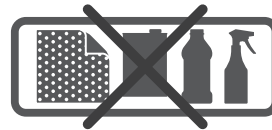
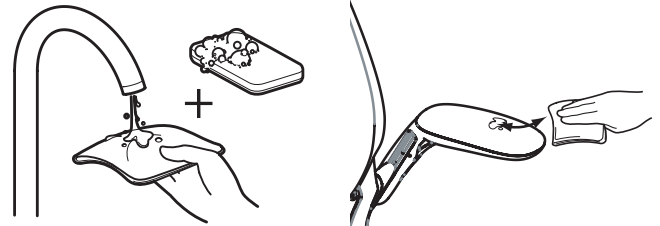


Install the back frame onto the seat frame using the 2 pins. Gently tap the pins using a mallet to securely seat the pins.

### CLEANING GUIDELINES

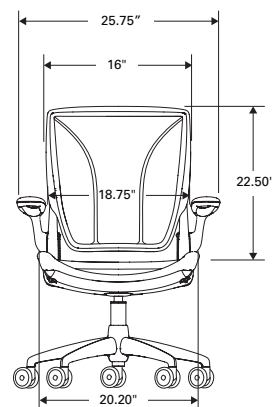
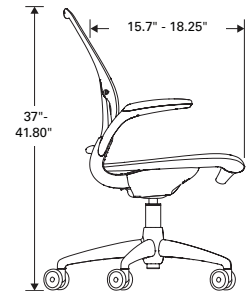
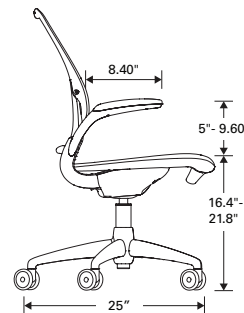
- Please use mild soap (i.e. Ivory Liquid Soap) and water
- Gently wipe with a soft cloth to remove dirt and stains
- Dry gently with a dry soft cloth

For a complete cleaning instruction, please refer to the [Seating Cleaning Instructions](http://www.humanscale.com/resources/download-library/manuals-installation-maintenance.cfm) found at [www.humanscale.com/resources/download-library/manuals-installation-maintenance.cfm](http://www.humanscale.com/resources/download-library/manuals-installation-maintenance.cfm)



### CHAIR SPECIFICATIONS

Size	Width	25.75in (654mm)
	Depth	25in (635mm)
	Height	37in- 41.8in (940- 1061mm)
	Seat Height	16.4in- 21.8in (416- 554mm)



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